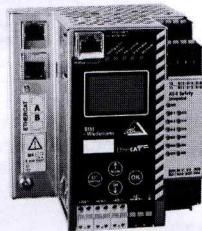




YoC: 2022



**Translation
of the original operating instructions**

BWU2797

Issue date: 27.12.22
Subject to change without prior notice

ASi-3 EtherCAT Gateway with integr. Safety Monitor

1 Master, Power 24V, 6 safe outputs, Safe Link, ethernet diagnostic interface

Notes on using these connection and operating instructions

These connection and operating instructions contain information regarding the proper and effective use of the device.

See the manuals "ASi-3 EtherCAT Gateway with integr. Safety Monitor" and "ASI-MON360/ASI Control Tools360" for detailed information.

Safety precautions and warnings are designated by the symbol.

Bühl+Wiedemann GmbH is not liable for damage resulting from improper use of its equipment. Familiarity with these instructions constitutes part of the knowledge required for proper use.

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This operating instruction is a part of the scope of delivery.



Specified normal operation

The "ASi-3 EtherCAT Gateway with integr. Safety Monitor" is a combination of a gateway with a safety monitor.

The device has been designed as a disconnecting protective device for safeguarding danger zones on power-driven work equipment by applying the power to lock principle. Thereby these outputs are only usable, if the safe state can be achieved by switching off the power.

The device is approved for safety applications up to Category 4 / PL e / SIL 3.

The device may only be operated within the limits of its technical specifications. It may only be operated with the specified current and voltage values.



Error states of the remote outputs used in the safe configuration can be eliminated by starting and stopping the monitor.



For connecting and commissioning the device, comprehension of the operating instructions as well as the operating instructions of ASI-MON360/ASI Control Tools360 system manual is necessary.



The orderer has to guarantee the traceability of the devices via the serial number.



Person protection function

The device fulfills a person protection function. Improper installation impairs the function! The manufacturer of the machine/plant in which the safety related system is used is responsible for the correct and safe total function of every individual safety component! Depending on the choice of safety devices used, the safety system as a whole may also be assigned to a lower safety category!

Technical data

Interface

EtherCAT interface	2 x RJ-45
Diagnostic and configuration interface	Ethernet
Card slot	chip card for storage of configuration data

ASI

Cycle time	150 µs * (number of ASi-3 nodes + 2)
Voltage	30 VDC

AUX

Voltage	24 VDC
---------	--------

Input

Inputs safety, SIL 3, cat. 4	3 x 2 channels
Inputs digital, EDM	up to 12 standard inputs
Switching current	static 4 mA at 24 V, dynamic 15 mA at 24 V (T = 100 µs)
Power supply	out of AUX

Output

Number of release circuits on the monitor	6
Max. contact load	1,2 A DC-13 at 30 V, $\Sigma = 7,2$ A in sum (derating)
Power supply	out of AUX
Test pulse	minimum interval between 2 test pulses 250 ms, maximum pulse width 1 ms

Display

LCD	indication of ASi addresses and error messages
LED power	power on
LED ect run	EtherCAT communication active
LED config error	configuration error
LED U ASi	ASi voltage OK
LED ASi active	ASi normal operation active
LED prg enable	automatic address programming enabled
LED prj mode	configuration mode active
LED AUX	auxiliary power ON
LED SI1 ... 6	state of inputs
LED SO1 ... 6	state of outputs

Environment

Operating altitude	max. 2000 m
Ambient operating temperature	0 °C ... +55 °C
Storage temperature	-25 °C ... +85 °C
Housing	stainless steel, for DIN rail mounting
Protection category (EN 60529)	IP20
Tolerable loading referring to impacts and vibrations	according to EN 61131-2
Voltage of insulation	≥ 500 V
Weight	800 g
Dimensions (W / H / D in mm)	110 / 120 / 95

Safety characteristics

Characteristics	Value	Standard
Safety category	4	EN ISO 13849-1
Performance Level (PL)	e	EN ISO 13849-1
Safety Integrity Level (SIL)	3	EN 61508
Service life (T_{Mn}) [year]	20	EN ISO 13849-1
Maximum power-on time [month]	12	EN 61508
PFD ⁽¹⁾	$9,58 \times 10^{-7}$	EN 61508
PFH ⁽¹⁾ [1/h]	$5,17 \times 10^{-9}$	EN 61508, EN 62061

(1) The failure rates are specified for a maximum ambient temperature of 50° C.

Max. reaction time [ms]

Characteristics	Value	Standard
Safe Link → local output	10	EN 61 508
Safe Link → ASI	20	
ASI → local output	30	
ASI → Safe Link	30	
ASI → ASI	35	
local input → Safe Link	20	
local input → ASI	20	
local input → local output	20	



If the option „augmented reliability“ is selected the response time will extend (see „ASIMON360/ASI Control Tools360 system manual“).



In addition to the reaction time in the monitor, reaction times of the other components interlinked in the safety path also may have to be added. For details please see further information in the ASIMON360 manual and also the technical data for the respective devices.



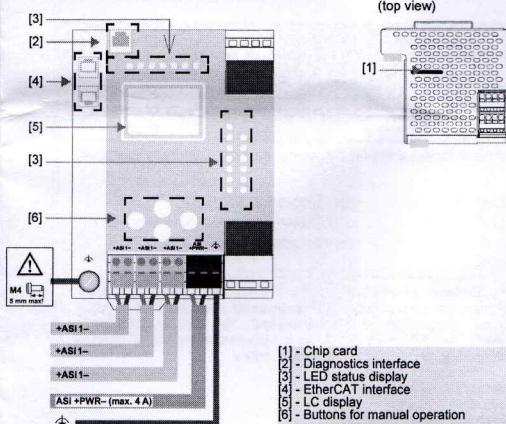
If outputs are set up as inputs, the input current has to be limited externally to 100 mA (slow-blow fuse).

Inputs can only be supplied by the same 24 V source than the device itself.

In case of an error, a disengaged output can be activated for a short period of time ($\leq 1 \text{ ms}$).

If a regenerative consumer is connected to an output, shut-off of the second output of the group (SO1/2, SO3/4, SO5/6) may be delayed under a fault condition.

Connections and controls



+ASI1-

Connection to 1st ASI circuit

ASI +PWR- (max. 4 A)

ASI circuit 1 supply voltage

T2 S12 S14 S16

T1 S11 S13 S15

T3 T4 T5 T6 T7 T8 T9 T10 T11 T12 T13 T14 T15 T16

Inputs either for connecting of floating contacts, or OSSDs, or standard inputs.

SO1, SO2, SO3, SO4, SO5, SO6

Semiconductor outputs are short-circuit and overload protected. Clamps SO1 ... SO6 either for connecting of floating contacts or OSSDs or standard inputs. Max. contact load: 1.2 A_{DC-13} at 30 V, $\Sigma = 7.2 \text{ A}$ in sum (derating)

T1, T2

Clock outputs for connection of floating contacts. Current limitation to 125 mA.

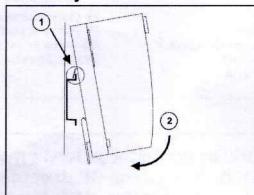
0 V, 24 V

Supply for semiconductor and test outputs as well for inputs out of auxiliary 24 V_{DC}.

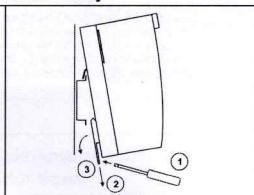
CO2 24V 0V 500mA

CO1 24V 0V 500mA

Assembly



Disassembly



The device is mounted on 35 mm standard rails in accordance with EN 60715.

For assembling, position the device on the upper edge of the standard rail and then snap it onto the bottom edge.



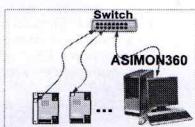
The ASI and/or the 24 V must be supplied by a PELV power supply. Its maximum output voltage may not exceed 42 V even in the case of a fault!



The device should be installed in a control cabinet with a protection type of at least IP54!

Connection

	10 ... 2,5 mm ²
	10 ... 2,5 mm ²
AWG	24 ... 12



The devices have to be connected to an external switch, if using the ethernet diagnostic interface for safe coupling (via) Safe Link respectively for the connection with the ASIMON360 software.

Professional installation

Electrical installation is to be performed by qualified personnel. During installation, make sure that supply and signal cables and also the ASI bus cable are laid separately from high-voltage cables. In the switching cabinet, it must be ensured that appropriate spark extinction equipment is used for contactors. If drive motors and brakes are used, observe the installation instructions in the corresponding operating manual. Please note that the maximum cable length of the ASI bus cable is 100 m. Cable lengths longer than this require the use of suitable cable extensions.

When installing the cables, make sure that no parasitic voltages can arise.



It is essential to adhere to the prescribed fuse protection; this is the only way of guaranteeing safe disconnection in the case of a fault.

Maintenance

The proper function of the device within the system to be secured, i.e. the safe shutdown following the triggering of an assigned safety related sensor or switch, is to be checked at least once a year by the safety officer.



For this purpose, every safety related input (connected locally or over a safety related SaW module) must be activated at least once per year and the switching behavior must be inspected by monitoring the output circuits of the device.



The maximum power-on time and total operating time depends on the PFD value selected for the overall failure probability.

When the maximum power-on time has been reached (see safety characteristics), the safety system must be checked to ensure that it is functioning correctly by prompting the shutdown function.

When the maximum service life (T_M) has been reached, the device must be checked at the manufacturer's factory to ensure that it is functioning correctly.

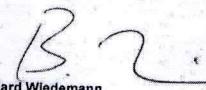
EG-Konformitätserklärung – Original
 EC-Declaration of Conformity – Original
 Déclaration CE de conformité des machines – Original
 Dichiarazione CE di conformità – Originale
 Declaración CE de conformidad – Original

EF-overensstemmelseserklæring – Original
 EG-försäkring om överensstämmelse – Original
 EG-verklaring van overeenstemming – Oorspronkelijke
 Declaração de Conformidade CE – Original

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EG-Konformitätserklärung // EC-Declaration of Conformity // Déclaration CE de conformité des machines // Dichiarazione CE di conformità // Declaración CE de conformidad // EF-overensstemmelseserklæring // EG-försäkring om överensstämmelse // EG-verklaring van overeenstemming // Declaração de Conformidade CE

2014/30/EU, 2006/42/EC, 2011/65/EU

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Art.-Nr. // Art. no. // N°. an. // Cod.Art. // Art. N°. // Art.-nr. // Art.-nr. // Art.-nr. // N.º de referência	Bezeichnung // Denomination // Désignation // Denominazione // Denomination // Betegnelse // Beteckning // Benaming // Designação	Seriennummer // Serial number // Numéro de série // Numero di serie // Número de série // Serienummer // Serienummer // Serienummer // Número de série
BWU2797	ASI-3 EtherCAT Gateway with Integrated Safety Monitor, 1 ASI master	XX2301XXXXXX0001-XX2452XXXXXX9999
Angewandte Normen // Applied standards // Normes applicables // Norme applicate // Normas aplicadas // Anvendte normer // Tillämpade standarder // Toegepaste normen // Normas aplicadas		
EN 62026-2:2013 EN 62061:2005+Cor.:2010+A1:2013+A2:2015 EN ISO 13849-1:2015 EN 50581:2012	EN 61000-6-2:2005/AC:2005 EN 61131-2:2007/A1:2011 EN ISO 13849-2:2012	EN 61000-6-4:2007/A1:2011 EN 61326-3-1:2008 EN 61508:2010
Hersteller // Manufacturer // Fabrictant // Fabricante // Fabricante // Fabrikant // Tillverkare // Fabrikant // Fabricante	Dokumentationsbevollmächtigter // Authorised representative // Responsabile documentazione // Responsabilità della documentazione // Agente documental // Befidmægliger for dokumentationen // Dokumentationsansvarig // Documentatiegevoldmachtigde // Pessoa autorizada a compilar a documentação técnica	
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44 205 16024506001	0044 TÜV NORD CERT GmbH Am TÜV 1 45307 Essen, Germany	
Mannheim, 02.11.2022	 Bernhard Wiedemann (Geschäftsführer // CEO // Gérant // Gerente // Gerente // Direktør // Verkställande direktör // Directeur // Gerente)	

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UK-Declaration of Conformity

SI 2012 No. 3032 (RoHS)

SI 2016 No. 1091 (EMC)

SI 2008 No. 1597 (Machinery)

On behalf of Bihl+Wiedemann GmbH, I declare that, on the date the equipment accompanied by this declaration is placed on the market, the equipment conforms with all technical and regulatory requirements of the above listed directives, regulations and standards.

Art. no.	Denomination	Serial number
BWU2797	ASI-3 EtherCAT Gateway with integrated Safety Monitor, 1 ASi master	XX2301XXXXXX0001-XX2452XXXXXX9999
Applied standards		
EN 62026-2:2013	EN 61000-6-2:2005/AC:2005	EN 61000-6-4:2007/A1:2011
EN 62061:2005+Cor.:2010+A1:2013+A2:2015	EN 61131-2:2007/A1:2011	EN 61326-3-1:2008
EN ISO 13849-1:2015	EN ISO 13849-2:2012	EN 61508:2010
EN 50581:2012		
Manufacturer	Authorised representative	
Bihl+Wiedemann GmbH Floßwörthstraße 41 68199 Mannheim, Germany	Bernhard Wiedemann Floßwörthstraße 41 68199 Mannheim, Germany	
Number of UK Type-Examination Certificate	Notified body	
44 205 16024506001	0044 TÜV NORD CERT GmbH Am TÜV 1 45307 Essen, Germany	
Mannheim, 15.11.2022	B. W. Bernhard Wiedemann (CEO)	

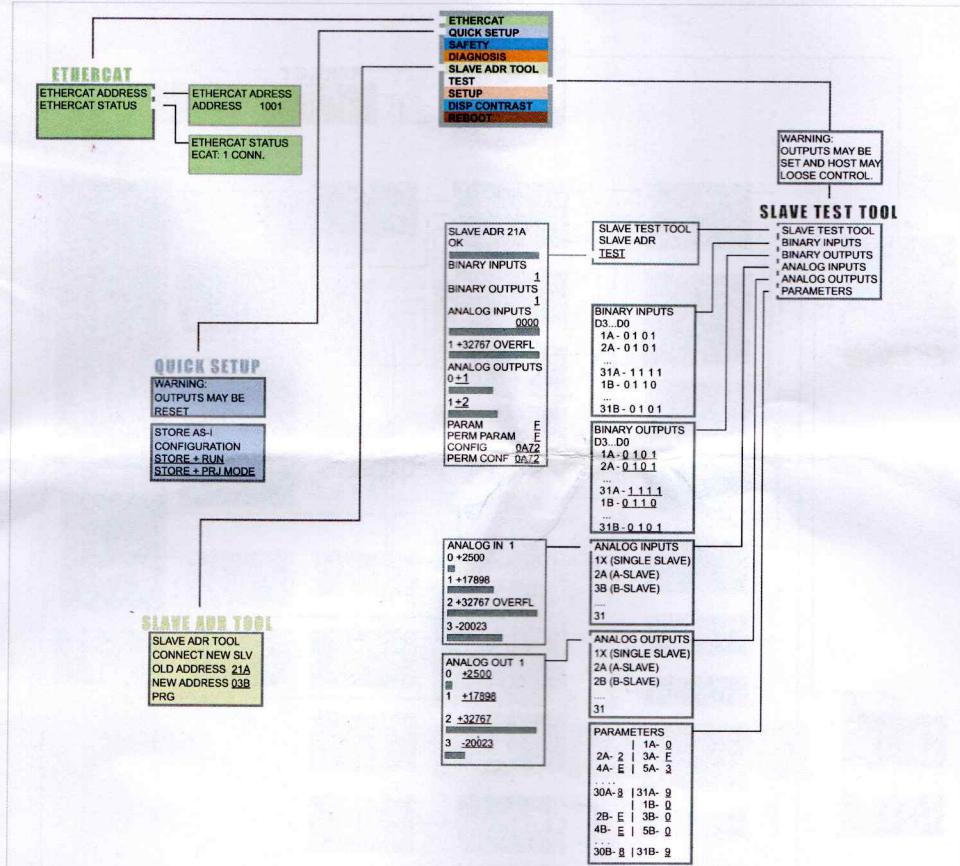


Commissioning sheet

Classic mode

1.12A

underlined data can be selected

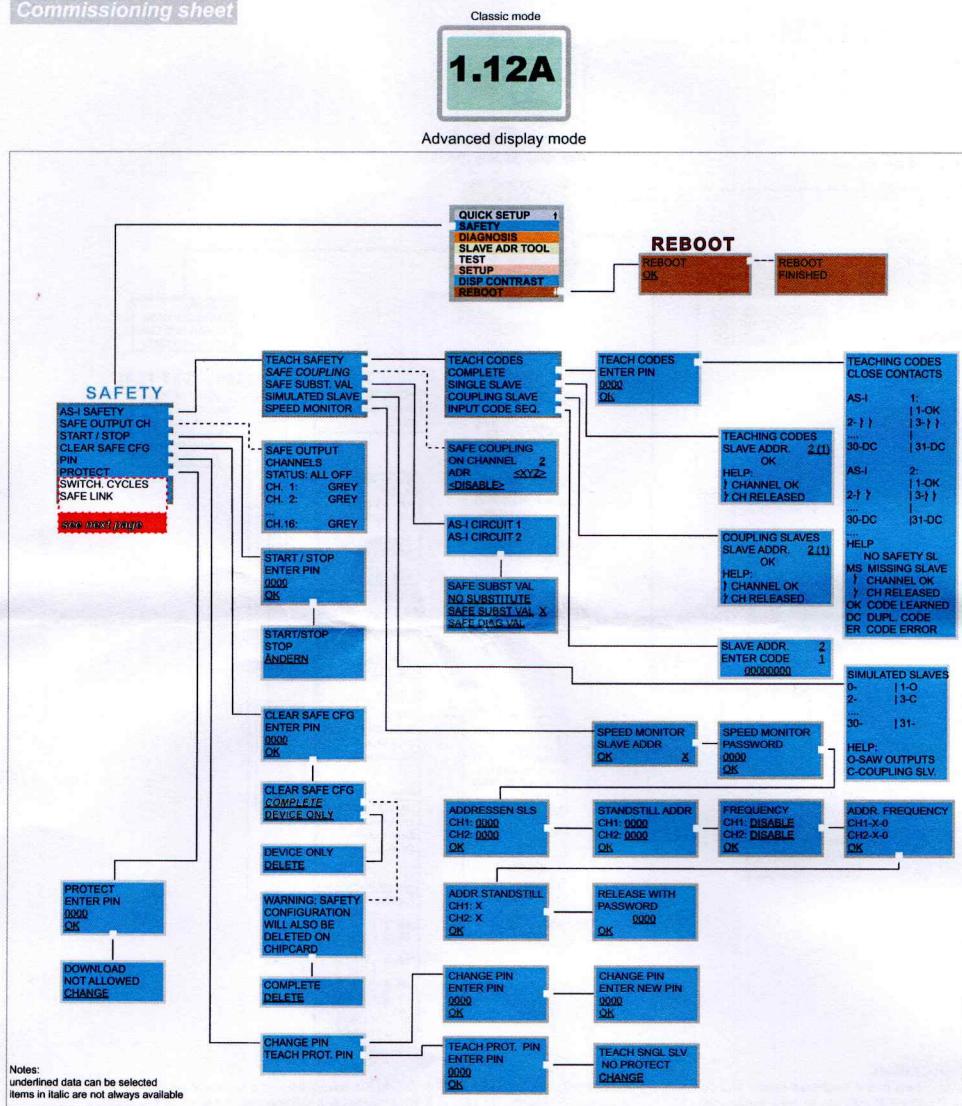


Basic Operation

Basic Operation
The device starts in the traditional mode. You can switch between the two modes with ESC or OK. In the advanced mode the cursor is moved by the arrow buttons. Pushing OK puts you to the superior menu (in the drawing one step to the right side), ESC puts you back to the previous menu. To edit data move with arrow buttons the marking to desired line first and then select the item with OK, change the data by using the arrow buttons and finally press OK button to accept the input. Pushing ESC cancels the editing.



Commissioning sheet



Basic Operation

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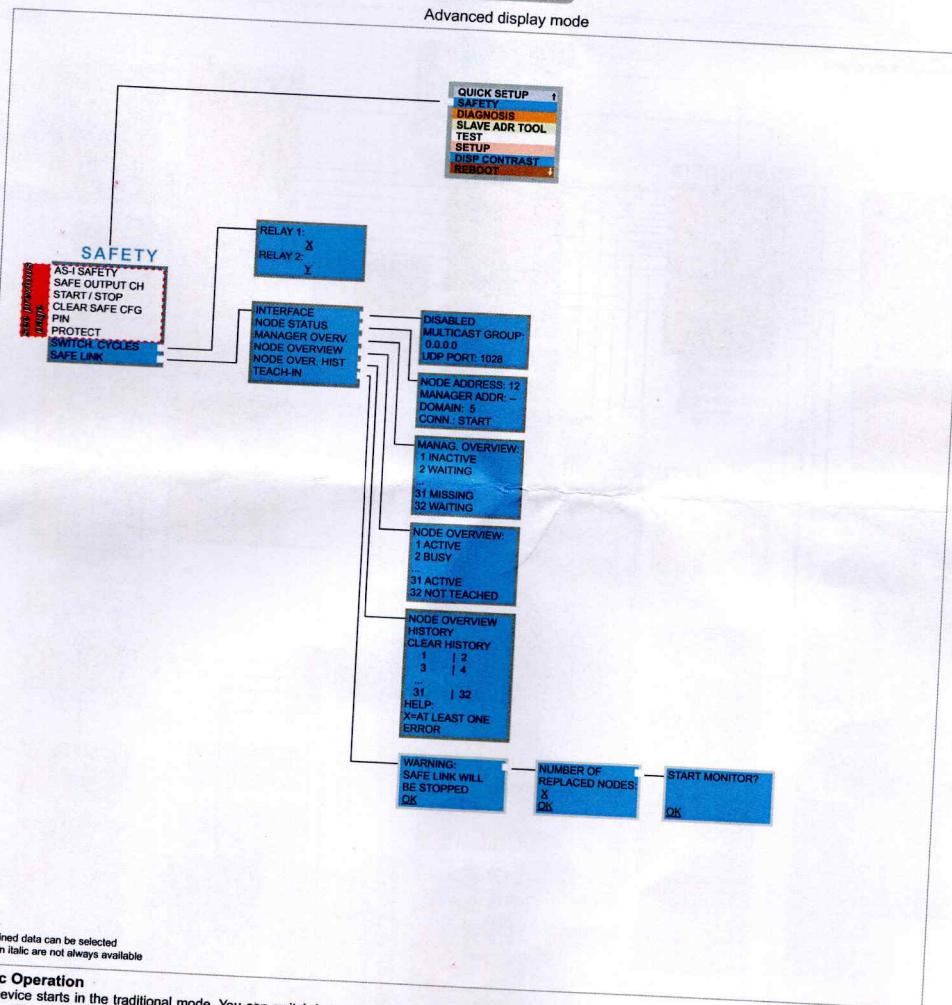


Commissioning sheet

Classic mode

1.12A

Advanced display mode



Basic Operation

The device starts in the traditional mode. You can switch between the two modes with **ESC** or **OK**. In the advanced mode the cursor is moved by both arrow buttons. Pushing **OK** puts you to the superior menu (in the drawing one step to the right side). **ESC** puts you back to the previous menu. To edit data you first mark them with the cursor and then select them with **OK**, change them with the arrow buttons and finally apply them with **OK**. Pushing **ESC** cancels the editing.



**ASI-3 EtherCAT Gateway with integrated Safety Monitor, 1 ASi master
BWU2797**

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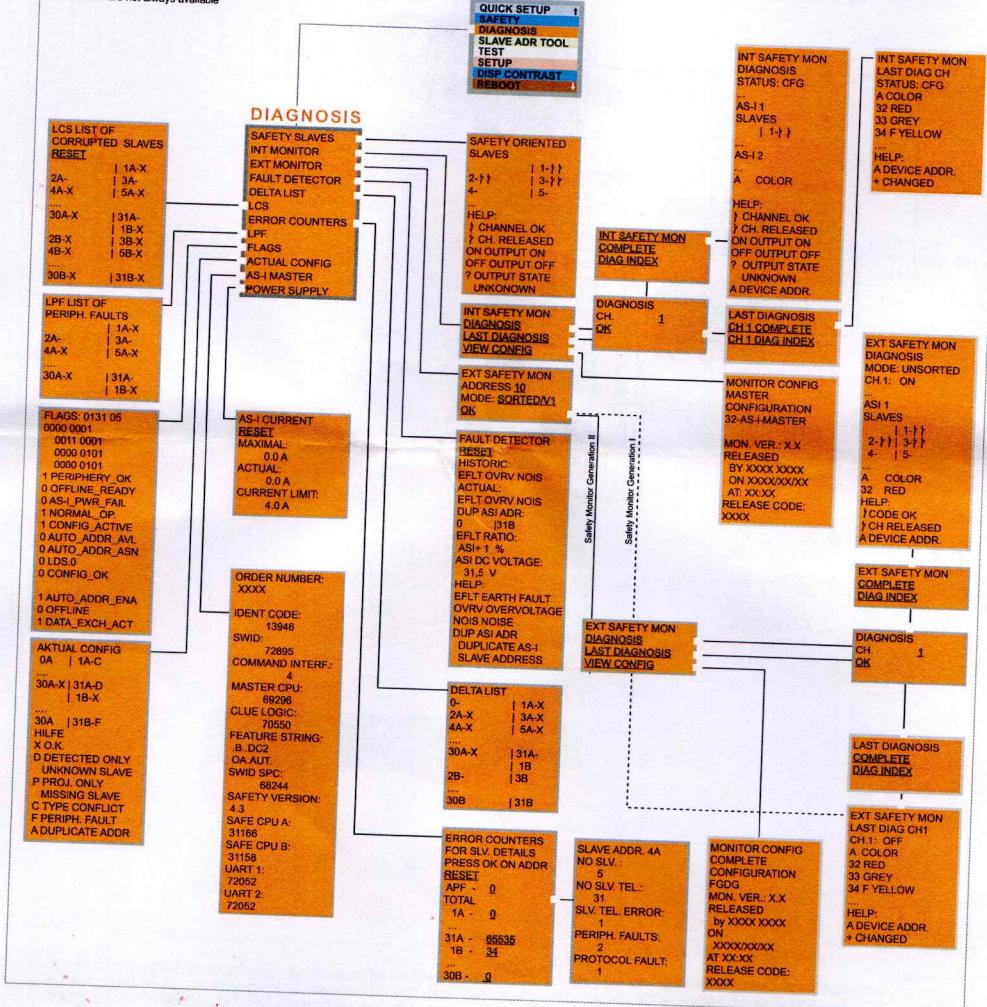
Commissioning sheet

Classic mode

1.12A

Advanced display mode

Notes:
underlined data can be selected
items in *italic* are not always available



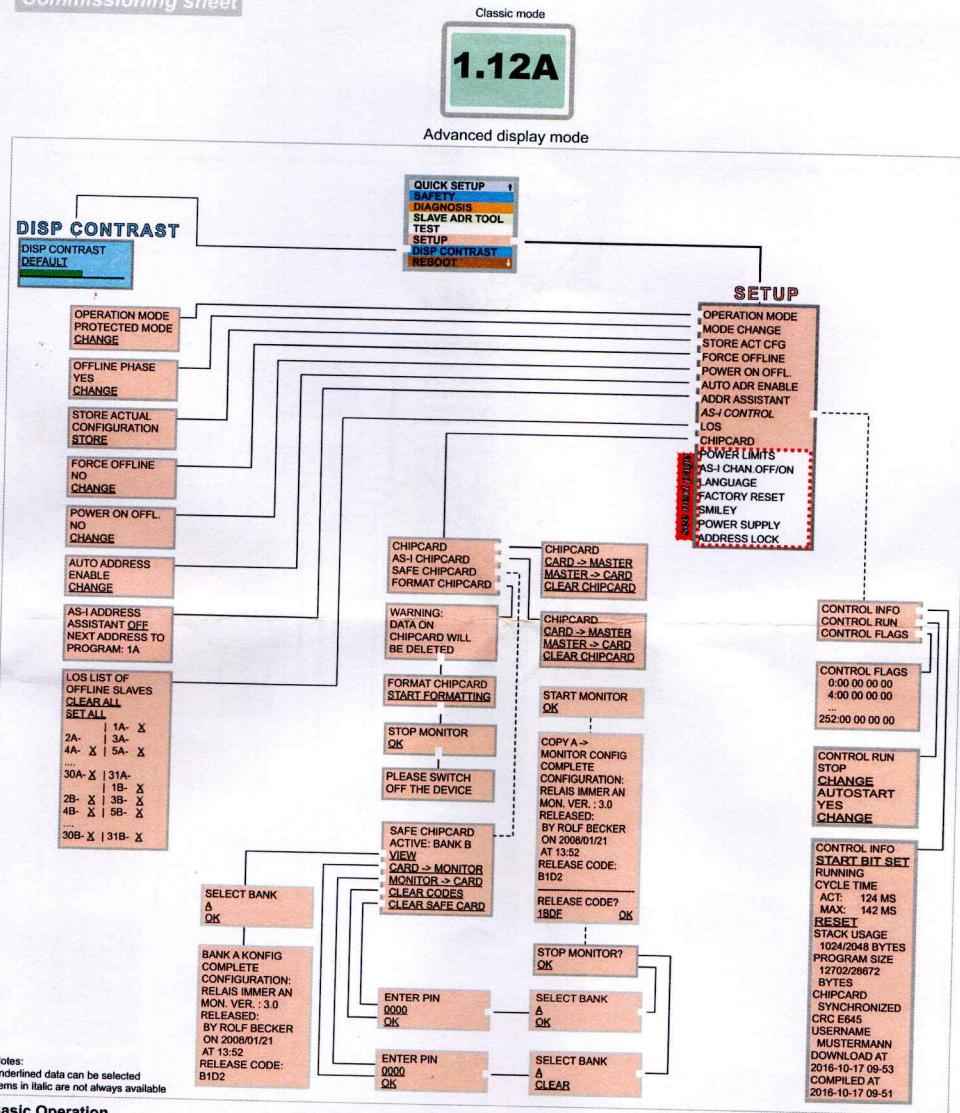
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Issue date: 2023-1-12

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Commissioning sheet



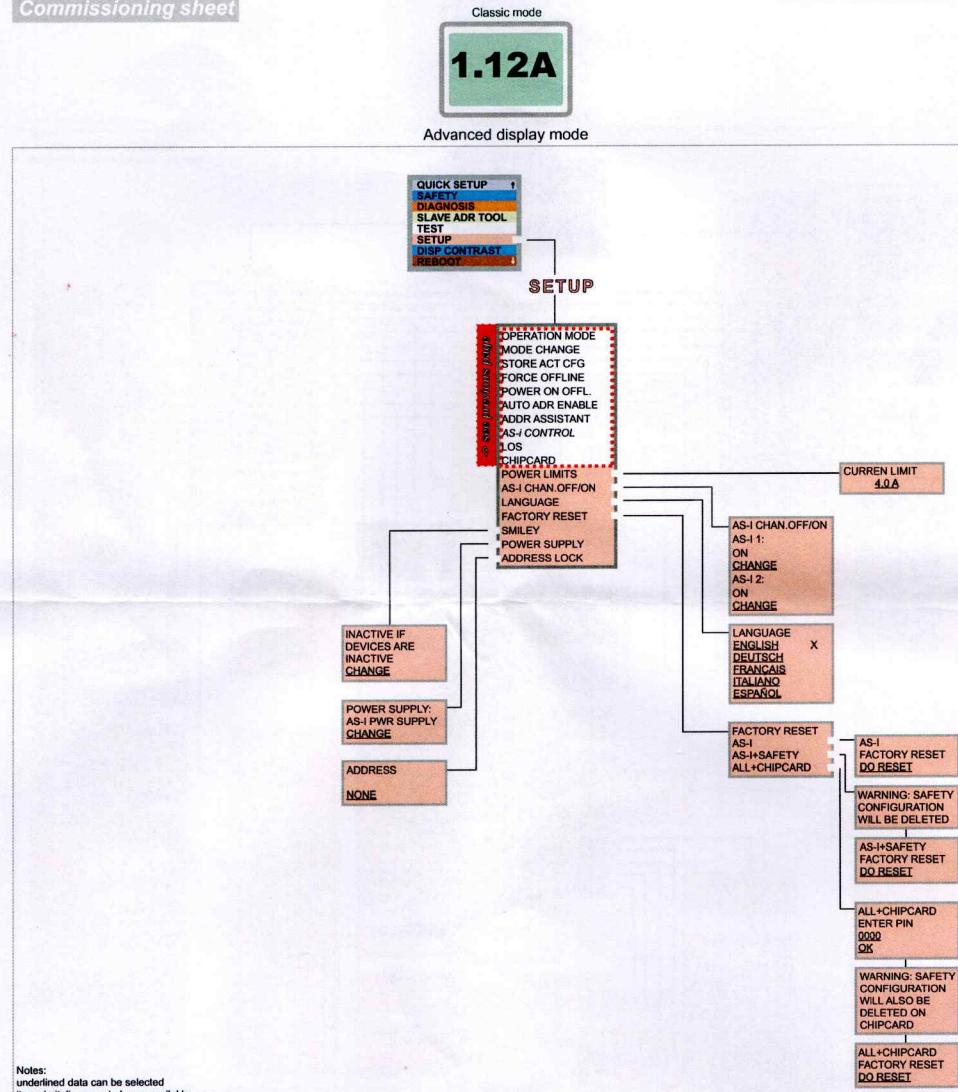
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Commissioning sheet



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ASI-3 EtherCAT Gateway with integrated Safety Monitor, 1 ASi master
BWU2797

Bihl
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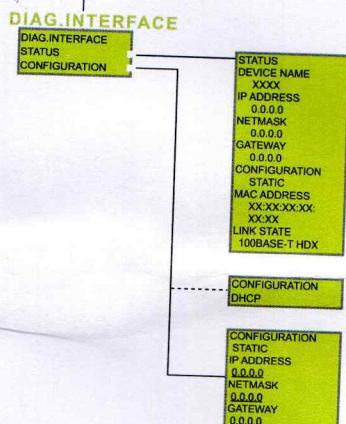
Commissioning sheet

Classic mode

1.12A

Advanced display mode

QUICK SETUP
ASI SAFETY
DIAGNOSIS
SLAVE ADR TOOL
TEST
SETUP
DISP CONTRAST
REBOOT
DIAG.INTERFACE



Notes:
underlined data can be selected
Items in italic are not always available

Basic Operation

The device starts in the traditional mode. You can switch between the two modes with ESC or OK. In the advanced mode the cursor is moved by both arrow buttons. Pushing OK puts you to the superior menu (in the drawing one step to the right side). ESC puts you back to the previous menu. To edit data you first mark them with the cursor and then select them with OK, change them with the arrow buttons and finally apply them with OK. Pushing ESC cancels the editing.



Products and Accessories

Bihl
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ASi Master



ASi-5/ASi-3 Gateways w. 2x8A integrated decoupling, e.g. PROFINET, EtherNet/IP+ModbusTCP



ASi-5/ASi-3 Gateways, e.g. PROFINET, EtherNet/IP+ModbusTCP, EtherCAT, POWERLINK, OPC UA



24 Volt ASi-5/ASi-3 Gateways, e.g. PROFINET, EtherNet/IP+ModbusTCP, EtherCAT, POWERLINK, OPC UA



ASi 3.0 PROFIBUS Gateways with Ethernet diagnostic



ASi 3.0 Master for Allen-Bradley Compact-/MicroLogix

ASi Digital I/O Modules



ASi Digital Modules IP20, 8I/8O, 4I/4O, 4I/40 relay, 4I/30 relay



ASi-5 Digital Modules IP20; 16I, 16O, 8I/8O, 8I



Active Distributors ASI; 4I/40, 4I, 4O, 4I/O



ASi-5 Digital Modules IP67, M12; 16I, 16O, 8I/8O, 8I



ASi Digital Modules IP67, M12; 8I/8O, 8I, 8O, 4I/40, 4I, 4O, 2I/20

ASi-5 Self-configuring I/O Modules



ASi-5 Modules, IP67, M12,
16I/O, 8I/O



ASi-5 Modules, IP20, 16I/O

ASi-5 Modules with integrated IO-Link Master



IO-Link Master
in IP67 with up to
8 Ports



IO-Link Master in
IP20, with 4 Ports



Active Distributor
IO-Link Master with
1 or 2 Ports



Safety Components

Safety Monitor



ASi-5/ASi-3 Gateways with integrated Safety Monitor, e.g.
PROFINET, EtherNet/IP+Modbus TCP, EtherCAT,
POWERLINK, OPC UA



ASi PROFIBUS
Gateways with
integrated Safety
Monitor



Safety Basic
Monitors



Safety Basic
Monitors



Analog Modules



ASi Analog Modules
IP67, 2I, 20;
4...20 mA, 0...10 V,
Pt100

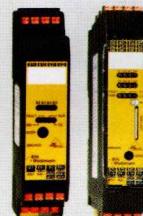


ASi Analog Modules
IP20, 2I, 20;
4...20 mA, 0...10 V,
Pt100



ASi Analog Modules
IP20, 4I, 4O;
4...20 mA, 0...10 V,
Pt100

Safety I/O Modules

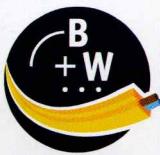


Safety Modules in IP20 with
Safety inputs and/or Safety
outputs and Standard I/Os



Safety Modules in IP67 with
Safety inputs and/or Safety
outputs and Standard I/Os

Software



Bihl+Wiedemann
Safety Suite



Bihl+Wiedemann
Safety Suite



Diagnostic Software



PROFINET
Master Simulator



EtherNet/IP Master
Simulator

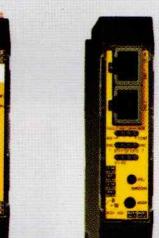


Programming in C;
Activation of the
control functionality

Safe Contact Expander/Speed Monitors / Safety Analog Modules



Safe contact ex-
pansion up to 20 A



Speed Monitors for
sine/cosine, SSI,
TTL or HTL-Encoder



Safety Analog Input
Modules, IP20

Function Modules

Drive Solutions



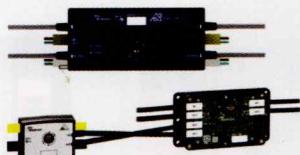
Modules for 24 V/48 V roller drives, e.g. Interroll, Itoh Denki, Rollex, Rulmeca



Modules for frequency drives, e.g. for SEW, Lenze, Allen Bradley, NORD Motors



ASI Module for
Lenze Smart Motor

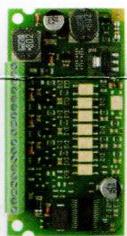


Cable duct modules for 24 V/
48 V roller drives, e.g. Interroll,
Itoh Denki, Rollex, Rulmeca

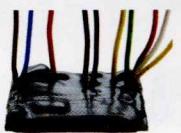
Circuit Board Modules



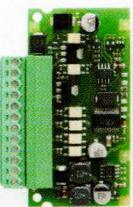
Circuit boards
29,7 mm x 36,5mm;
1/10, 2/20



Circuit boards
73 mm x 37,5 mm;
4/30, 4/40, 8/1, 60



Safety Circuit boards
43 mm x 30 mm;
2/20, 20



Safety Circuit boards
73 mm x 37,5 mm;
20



Safety Circuit boards
85 mm x 80 mm;
2/20



Circuit Boards ASI-5,
70 mm x 40 mm;
up to 16I/O, up to
4 x IO-Link Ports

Specialties/Function modules



ASI-5 Counter
Modules, IP67/IP20



Active Distributor
ASI-5 to control
RGB Lights



ASI/ASI Couplers,
IP20

Accessories

Power Supplies

30 V power supply, optimized for ASI-5/ASI-3



1 phase



3 phases



NEC class 2

Circuit Extension / Diagnostics



Advanced Repeaters
IP20/IP65



ASI-5/ASI-3 Address
Programming Device



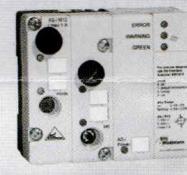
ASI Bus
Terminations



ASI-5/ASI-3
Function and EMC
Test Master



ASI Analyser



ASI Diagnostic
Tuners

Active and Passive Distributors



With round
cable



With Push-In
terminals



As profile
cable branch

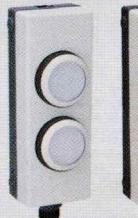


With M12
socket

Switches / Buttons



ASI Safety E-STOP
Button Modules



ASI Light Button
Modules



E-STOP Buttons

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Information on proper disposal



The symbol of a crossed-out wheeled bin on a device indicates that it must be disposed of as WEEE within the meaning of Directive 2012/19/EU and must not be discarded as household waste. Such waste equipment contains heavy metals that are harmful to the environment and human health, but it also has valuable raw materials that can be recycled this way. This protects both the environment and human health while conserving natural resources.

Dispose of the device through the relevant channels. Dispose of spent batteries at the designated collection points. Comply with all local and currently applicable laws and regulations.